

**Steel Construction Certification Scheme Limited**

4 Whitehall Court, Westminster,
London SW1A 2ES

Tel: +44 (0) 20 7839 3980

Email: sccsinfo@steelconstruction.org

www.steelconstruction.org

Welding Certificate

2273 – CPR – 0072 – WC

In compliance with BS EN 1090-1:2009+A1:2011, table B.1, the following has been stated:

This Welding Certificate is an annex to the Certificate of the Factory Production Control (FPC) 2273 – CPR - 0072.

This Welding Certificate is only valid in conjunction with the aforementioned Certificate in the scope of the Regulation (UK) Statutory Instrument 2019 No 465 of the United Kingdom Parliament (The Construction Products (Amendment etc.) (EU Exit) Regulation 2019) and the Construction Products (Amendment etc.) (EU Exit) Regulations 2020.,

Manufacturer	Dam Structures Ltd
Facilities of the Manufacturer Standard	Heron House, Lancaster Rd, Carnaby Industrial Est, Bridlington, YO15 3QY BS EN 1090-2: 2018
Execution Class	up to EXC 4 according to BS EN 1090-2:2018
Welding Process(es)	135 – MAG Metal-arc Active Gas Shielded with solid wire electrode 138 – MAG Metal-arc Active Gas Shielded with metal cored electrode 783 – Drawn arc stud welding with ceramic ferrule 111 – MMA Manual Metal Arc Welding 125 – Submerged Arc Welding with tubular cored electrode
Base Material(s)	The following material groups in accordance with PD CEN ISO TR 15608: Group 1 steels with yield ≤ 460 N/mm ² Group 2 fine-grain steels with a specified minimum yield strength $R_{eH} > 360$ N/mm ² Group 3 steels with yield ≤ 890 N/mm ² Group 8 Austenitic stainless steels, Ni $\geq 35\%$
Responsible Welding Coordinator	Yohann Guellil CEng MEng MWeldI (up to and incl. EXC4)
Alternate	Ben Cooper (up to and incl. EXC2) Richard Woodhead (up to and incl. EXC2)
Attestation	This certificate attests that all procedures for the execution and surveillance of welding works in connection with BS EN 1090-1:2009+A1:2011 implemented.
Date of first issue	December 2013
Date of this issue	09 June 2021
Date of expiry	18 November 2021
Validity Period	This certificate will remain valid as long as neither the designated standard, the construction product, the AVCP methods, nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the approved factory production control certification body. This will be monitored regularly by Steel Construction Certification Scheme Ltd. Further clarification regarding the scope of this certificate and the applicability of the relevant UK designated standards requirements (see certificate of Factory Production Control) may be obtained by consulting Steel Construction Certification Scheme Ltd.

To confirm the validity of this certificate, please click on the link at www.steelcertification.co.uk

Chairman:
Dr S Pike
MIMMM C.Eng

Director of Certification:
SL Blackman
Dip NEBOSH Env Dip NEBOSH CMIOASH ACQI