



Steel Construction Certification Scheme Limited

4 Whitehall Court, Westminster,
London SW1A 2ES

Tel: +44 (0) 20 7839 3980

Email: sccsinfo@steelconstruction.org

www.steelconstruction.org

Welding Certificate 2273 – CPR – 0072 – WC

In compliance with BS EN 1090-1:2009+A1:2011, table B.1, the following has been stated:

This Welding Certificate is an

annex to the EC-Certificate of the Factory Production Control (FPC) 2273 – CPR – 0072.

This Welding Certificate is only valid in conjunction with the aforementioned EC-Certificate in the scope of the Construction Products Regulation or CPR.

Manufacturer	Dam Structures Ltd Incorporating DAM Solutions Ltd
Facilities of the Manufacturer	Heron House, Lancaster Rd, Carnaby Industrial Est, Bridlington, YO15 3QY
Standard	BS EN 1090-2:2018
Execution Class	up to EXC 4 according BS EN 1090-2:2018
Welding Process(es)	135 – MAG Metal-arc Active Gas Shielded with solid wire electrode 138 – MAG Metal-arc Active Gas Shielded with metal cored electrode 783 – Drawn arc stud welding with ceramic ferrule 111 – MMA Manual Metal Arc Welding 125 – Submerged Arc Welding with tubular cored electrode
Base Material(s)	The following material groups in accordance with PD CEN ISO TR 15608: Group 1 steels with yield ≤ 460 N/mm ² Group 2 fine-grain steels with a specified minimum yield strength $R_{eH} > 360$ N/mm ² Group 3 steels with yield ≤ 890 N/mm ² Group 8 Austenitic stainless steels, Ni $\geq 35\%$
Responsible Welding Coordinator	Yohann Guellil CEng MEng MWeldl (up to and incl. EXC4)
Alternate	Ben Cooper (up to and incl. EXC2) Richard Woodhead (up to and incl. EXC2)
Attestation	This certificate attests that all procedures for the execution and surveillance of welding works in connection with BS EN 1090-1:2009+A1:2011 are implemented.
Date of first issue	December 2013
Date of this issue	06 November 2019
Date of expiry	18 November 2021
Validity Period	This certificate remains valid as long as the conditions laid down in the harmonised standard in reference or the manufacturing conditions in the factory or the FPC itself are not modified significantly.

This certificate will remain current subject to the company maintaining its system to the required standard. This will be monitored regularly by Steel Construction Certification Scheme Ltd. Further clarification regarding the scope of this certificate and the applicability of the relevant standard's requirements may be obtained by consulting Steel Construction Certification Scheme Ltd.

To confirm the validity of this certificate please click on the link at www.steelcertification.co.uk

Chairman:
Dr S Pike
MIMMM C.Eng

Director of Certification:
SL Blackman
Dip NEBOSH Env Dip NEBOSH CMIOASH ACQI