



Steel Construction Certification Scheme Limited

4 Whitehall Court, Westminster,
London SW1A 2ES

Tel: +44 (0) 20 7839 3980

Email: scs@steelconstruction.org

www.steelconstruction.org

Welding Certificate

2273 – CPR – 0072 – WC

In compliance with BS EN 1090-1:2009+A1:2011, table B.1, the following has been stated:

This Welding Certificate is an

annex to the EC-Certificate of the Factory Production Control (FPC) 2273 – CPR – 0072.

This Welding Certificate is only valid in conjunction with the aforementioned EC-Certificate in the scope of the Construction Products Regulation or CPR.

Manufacturer

Dam Structures Ltd
Incorporating DAM Solutions Ltd

Facilities of the Manufacturer Heron House, Lancaster Rd, Carnaby Industrial Estate, Bridlington, YO15 3QY

Standard BS EN 1090-2: 2018

Execution Class up to EXC 4 according BS EN 1090-2:2018

Welding Process(es)
135 – MAG Metal-arc Active Gas Shielded
138 – MAG Metal-arc Active Gas Shielded with metal cored electrode
783 – Drawn arc stud welding with ceramic ferrule
111 – MMA Manual Metal Arc Welding
121 – Submerged Arc Welding with single tubular wire

Base Material(s)
The following material groups in accordance with PD CEN ISO TR 15608:
Group 1 steels with yield ≤ 460 N/mm²
Group 2 fine-grain steels with a specified minimum yield strength $R_{eH} > 360$ N/mm²
Group 3 steels with yield ≤ 890 N/mm²
Group 8 Austenitic stainless steels, Ni $\geq 35\%$

Responsible Welding Coordinator Yohann Guellil CEng MEng MWeldI

Alternate
Ben Cooper (up to and incl. EXC2)
Richard Woodhead (up to and incl. EXC2)

Attestation
This certificate attests that all procedures for the execution and surveillance of welding works in connection with **BS EN 1090-1:2009+A1:2011** are implemented.

Date of first issue December 2013

Date of this issue 19 November 2018

Date of expiry 18 November 2021

Validity Period
This certificate remains valid as long as the conditions laid down in the harmonised standard in reference or the manufacturing conditions in the factory or the FPC itself are not modified significantly.

This certificate will remain current subject to the company maintaining its system to the required standard. This will be monitored regularly by Steel Construction Certification Scheme Ltd. Further clarification regarding the scope of this certificate and the applicability of the relevant standard's requirements may be obtained by consulting Steel Construction Certification Scheme Ltd.

To confirm the validity of this certificate please click on the link at www.steelcertification.co.uk

Chairman:
Dr S Pike
MIMMM C.Eng

Scheme Manager:
SL Blackman
Dip NEBOSH Env Dip NEBOSH CMIOASH ACQI